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RBW6510G07531-6F

Job Sheet 198996



Part No: RBW6510G07531-6F

Job Qty: 2 pcs

Part Name: Reaction Block Support Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/8/19

Job Tracking No:

Due Date: 10/22/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6510G07531-6F Rev A IPP Rev. A 19.08.06 New issue DP Verify DD

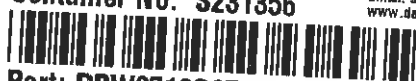
Ship Via:

Bill of Materials



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Container No: S231356



Part: RBW6510G07531-6F

Job No: 198996

Serial No/Batch: S231356

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 11/13/19

Job Routing								
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time	
100	Small Fab - 1	2 pcs	10/22/19	0.00	0.50	Small Fab - 1		GP 19-11-13 (Small fab-9)
						Small Fab - 2		
						Small Fab - 3		
						Small Fab - 4		
						Small Fab - 5		
						Small Fab - 6		
						Small Fab - 7		
						Small Fab - 8		
110	QC 5	2 pcs	10/22/19	0.00	0.00	QC 5 - 10		DAS NOV 13 2019 7-89
						QC 5 - 12		
						QC 5 - 17		
						QC 5 - 18		
						QC 5 - 19		
						QC 5 - 22		
						QC 5 - 24		
						QC 5 - 3		
						QC 5 - 43		
						QC 5 - 49		
						QC 5 - 51		
						QC 5 - 58		
						QC 5 - 68		
						QC 5 - 9		
						QC 5 - 50		
						QC 5 - 30		
						QC 5 - 40		
						QC 5 - 61		
						QC 5 - 81		
						120	Packaging 3-1 - Stock - B4B	
Packaging 3 - 2 - B4B								
Packaging 3 - 3 - B4B								
Packaging 3 - 4 - B4B								
Packaging 3 - 5 - B4B								
Packaging 3 - 6 - B4B								
Packaging 3 - 7 - B4B								
Packaging 3 - 8 - B4B								
Packaging 3 - 9 - B4B								
Packaging 3 - 10 - B4B								
130	QC 21 - FG	2 pcs	10/22/19	0.00	0.00	QC 21 - FG - 21		DAS 21 3-89
						QC 21 - FG - 70		
						QC 21 - SA - 53		

Part Op 100 - Assemble as per DWG. See note 8 through 11.
 Descriptions: 110 - QC5- Inspect part completeness to step on W/O
 120 - The tool must be packaged with a desiccant bag into a tight fitting sealed plastic bag as per DWG.
 130 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
3896T31	Ferule 1/16 X 3/8" - Aluminum 26	8 Ea (4 ea)	100-Small	
90272A829	Screw #10-32 63	4 Ea (2 ea)	Fab - 1	215202
90905A655	316 SS Split Ring 15/16" ID. X 1-1/16" OD. X 1/8" Thick 64	6 Ea (3 ea)	100-Small	108853
97840A460	18-8 SS Tab For Wire Rope Lanyard 1.40" Long X 1/2" Width X 1/16" Thick 58	4 Ea (2 ea)	Fab - 1	250421
CL-2-C	Lanyard Wire	2.8000 ft (1.4 ea)	100-Small	192675*2, 206680*2
RBW6510G07531-6F-1 Reaction Block Support	215	2 pcs (1 ea)	Fab - 1	192012.
RBW6510G07531-6F-2 Alignment Pin	215	2 pcs (1 ea)	100-Small	212069
			Fab - 1	221384.

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	3896T31	8	704	0
	90272A829	4	100	0
	90905A655	6	16	0
	97840A460	4	25	0
	CL-2-C	3	1,168	0
	RBW6510G07531-6F-1	2	0	0
	RBW6510G07531-6F-2	2	0	0

Part Specifications

Specifications could not be found.

Plex 8/8/19 2:54 PM Dart.lajeunesse.marie

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Engineering ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Water Jet ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Supplier ☐ Quality ☐				MRB (QS1042)																													
Date: _____		Sequence #: _____		QTY Affected: _____		Disposition		Completed By																													
Description Work Order Deviation				Lead hand / Supervisor																																	
_____				QC / QA Coordinator																																	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY <table border="1"> <tr> <td>Pressure/Forced</td> <td>Contamination</td> <td>Power Loss/Surge</td> <td>Positioned Wrong</td> </tr> <tr> <td>Bending</td> <td>Misaligned/off center</td> <td>Folio/Program</td> <td>Outside Tolerance</td> </tr> <tr> <td>Crushing</td> <td>BOM/Route</td> <td>Grain Direction</td> <td>Drawing</td> </tr> <tr> <td>Cracks</td> <td>Broken/Damage/Defect</td> <td>Weld</td> <td>Finish</td> </tr> <tr> <td>Crimp/Kink/Ripple/Wave/Twist</td> <td>Incomplete/Unclear Instructions</td> <td>Wrong Stock Pulled</td> <td>Part Lost/Missing</td> </tr> <tr> <td>Marks/Chatter</td> <td>Drill Holes</td> <td>Out of Sequence</td> <td>Misread</td> </tr> <tr> <td>Mislabeled</td> <td>Fit/Function</td> <td>Off-set/Set-up</td> <td></td> </tr> </table> Other/Details: _____								Pressure/Forced	Contamination	Power Loss/Surge	Positioned Wrong	Bending	Misaligned/off center	Folio/Program	Outside Tolerance	Crushing	BOM/Route	Grain Direction	Drawing	Cracks	Broken/Damage/Defect	Weld	Finish	Crimp/Kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions	Wrong Stock Pulled	Part Lost/Missing	Marks/Chatter	Drill Holes	Out of Sequence	Misread	Mislabeled	Fit/Function	Off-set/Set-up	
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